# OUR HEAD OFFICE AND PLANT ARE CERTIFIED TO BOTH ISO 9001 AND ISO 14001.

#### Niigata plant:

Shimo Aozu, Tsubame-city, Niigata-prefecture, Japan.



ISO9001 : JQA-0581 ISO14001 : JQA-EM4670

## **A**SAFETY

- Operate safely in accordance with operation manual.
- To prevent trouble and accidents, perform daily and preventive maintenance checks without fail.

## **AIRMAN**®

#### **AIRMAN CORPORATION**

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# AIRMAN

#### DISTRIBUTOR:







# Engine GENERATOR

SDG series 10.5~800kVA











## **Easier Operation and more developed generator**

## **AIRMAN SDG Series**

Since 1970, Airman has developed and sold the brash-less generators, our advanced generators, which is developed by our long experience and original technologies, succeeded to spread through our new machines.

Airman will strive to develop our products which has the concept "Environmentally and ECO" friendly day by day.

Export Standard – for the 2nd Emission Control Area

			0 0 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2														
		M	odel Name	13	25	45	60	100	125	150	220	300	400	500	610	800	
	Fuel Tank	Power Source	Prime 50Hz	10.5	20	37	50	+ +	+							. – – 4	Page
			Model KVA 60Hz	13	25	45	60	100	125	150	220	300	400	500	610	800	
		Single Voltage	SDG S-3A8														
			SDG SE-3B2														P5
S-type	Standard Tank		SDG S-3B1/3B2														
S-type (Super Silent)		Dual Voltage	SDG S-3A5/3A6														P6
		Duar Voltage	SDG S-3A6/3A7 (Manual Parallel)														P6,7
	Big Tank + Oil fence		SDG S 7A6														P9
	Cton don'd Toule		SDG ZL 5B1/5B2														P8
ZL/AS-type (Ultra Super- Silent Model)	Standard Tank	Dual Voltage	SDG AS 3A6														10
,	Big Tank + Oil fence		SDG AS 7A6														P9

Please refer to page 10 for the emission control stage 3 of SDG series.

## **High Performance**

## Outstanding generation performance

Due to the big drop of Transient Reactance and the reinforcement of the damper winding, we are succeeded to improve our brushless alternator much tolerance dose and few distortion of the wave form.

It is suitable for use of invertor, thyristor, PC, lightning, precision instrument, measurement hardware.

**Preset Voltage Regulation** within 0.5%



#### Cation Electrodeposition Coating

We have adopted the electrodeposition coating, baking finish coating for weather proof, and anti-corrosion and salt pollution.

## Dual Voltage: Standard Specification

We can convert  $200/220V \Leftrightarrow 400/440V$  of 3 phase voltage each other by switching short-circuit plates in the control box. When the engine is started, the indicator light in the operation box is turn on, and we can recognize the voltage level immediately.







### Auto Parallel Operation

By attached controller in the generator, it is synchronized and shared "stop and go running" automatically.

And according to the load, Up to 8 units of machines will be operated each other.



## Manual Parallel Operation

With our well-controlled AVR (Automatic Voltage Regulator) and CCR (Cross Current Regulator), Machine is controlled by the Manual Parallel Operation. (When they are running, we must always monitor them.)



## **Eco Friendly**

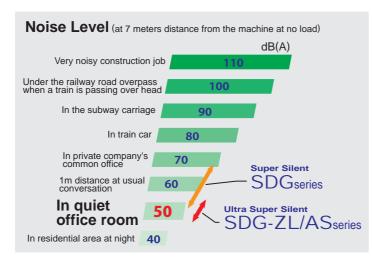
#### Silences

We are succeeded to be silent by adopting the silent engine, and the high-performance muffler, the special exhaust-duct. Furthermore we are succeeded to achieve more silent noise level by adopting the perfect sealed panel and super-silent "intake manifold".

And we have achieved less vibration by applying the new support method of the muffler.

SDG138~2208 Ultra Super Silent **SDG25/45ZL SDG60AS~150AS** 







## **Easy operation**

### Quick-start engine

[SDG13-SDG220]

We are applying the quick-heating "glow-plug" for preheat engine. And we are succeed to be quick start in low temperature.

[SDG220 - SDG800]

We are mounting the quick-start engine which is improved turbo and governor for using the hand-auger or vibrohammer.

#### Control box

We have developed "one" control panel which is combined engine control and generator control.



- 1 Panel light
- Ourrent selector switch 10 Leakage relay
- 2 Voltmeter
- 3 Ammeter
- ① Output indicator lamp Warning lamps (For details, see the followings)
- 4 Frequency meter 5 Fuel gauge with hour meter
  - 3 Starter switch
- 6 Water temperature meter Three phase circuit breaker
- (4) Panel light switch
- (5) Operation mode selection switch
- 8 Voltage regulator
- (f) Frequency selection switch

# **Safety**

## Various kinds of safety devices

#### Overcurrent, Short circuit protection

Protect the machine by shutting down the breaker when overcurrent or short circuit occurs.

#### Electric leakage protection

In case of electric leakage, 3-Phase & single phase breaker will be shutdown with warning light on.









## Easy maintenance

## Automatic air bleeding system

Automatic Air Bleeding Device is equipped to automatically bleed air from fuel line system. This eliminates the need to prime the fuel system again should the generator be shutdown due to running out of fuel. Simply top



up the fuel and turn the key switch to operation position, air in the fuel line system is bled automatically.

#### Stainless bolt

We use stainless bolts on front cover and left-side door which have to be removed when performing maintenance to prevent bolts from rusting. Also we reduce the risk of broken bolts on bonnet that might be resulted from knocking by minimizing the bolts' quantity.

## More portable and more compact

BOX type is designed for being operated on the vehicle. And it enabled to be easy- access to sight.











#### **■**SPECIFICATIONS

Model		<b>SDC</b> -31		<b>SDC</b> -3:	<b>G25S</b> B1		<b>G25S</b> A8	-3 <i>F</i>	S25S A8R fer Type		<b>G45S</b> B2		<b>45SE</b> B2				
● Generator																	
Туре			Dual V	Voltage			Single	Voltage		Dual V	Voltage	Single	Voltage				
Frequency	Hz	50	60	50	60	50	60	50	60	50	60	50	60				
Prime Output	kVA	10.5	13	20	25	20	25	20	25	37	45	37	45				
Standby Output	kVA	11.5	14.3	22	27.5	22	27.5	22	27.5	37	45	37	45				
Voltage	V	200/400	220/440	200/400	220/440	400	440	400	440	200/400	220/440	400	440				
Power factor	%				3	-phase 80	(lagging)	) / Single-	phase 100	)							
<b>●</b> Engine																	
Make/Model		KUBOTA I	D1503-K3A	KUBOTA V	V2403-K3A	K	UBOTA V	V2403-E2	2B	KUBOTA V3600-T-K3A							
Туре					Swirl C	hamber				Swirl	Swirl Chamber, Turbo-Charged						
Rated output	kW(PS)	11.5(15.6)	13.7(18.7)	19.1(26)	23.7(32.2)	19.1(26)	23.7(32.2)	19.1(26)	23.7(32.2)	35(47.6)	42.5(57.8)	35(47.6)	42.5(57.8)				
Rated speed	min-1	1500	1800	1500	1800	1500	1800	1500	1800	1500	1800	1500	1800				
Fuel tank capacity	L	5	8		7	0		6	52		10	00					
Engine oil amount	L	6	.5			9	.5				13	3.2					
Battery × quantity							85D2	6R×1									
● Dimension & V	Veight																
Overall length	mm(inch)	14800	(58.3)		15500	(61.0)		1640	(64.6)		18700	(73.6)					
Overall width	mm(inch)	650(	25.6)		7000	27.6)		650(	25.6)		8600	33.9)					
Overall Height	mm(inch)	950(	37.4)	980(	38.6)	1010	(39.8)	900(	35.4)		12200	(48.0)					
Dry (Operating) weight	kg	520(	580)	6100	(680)	6250	(695)	6100	(680)		910(1	1020)					
● Other																	
Sound power level in decibels	dB	8	3	9	0		9	2			8	8					
Sound pressure level	dB(A)	55	57	59	63	61	64	63	66	58	61	58	61				
Designated emissions	regulation		JPN S	tage 3			JPN S	tage 2			JPN S	tage 3					

- For other voltages except the above-mentioned ones, contact us. Sound pressure level is measured at 7m in 4 directions average.
- Above figures are applied under operation in standard atmosphere conditions as per JIS D0006.
- "Standby Output" rating is applied only under intermittent or emergency operation for approximately 1 hour.











#### **■**SPECIFICATIONS

Model			<b>G60S</b> A6	<b>SDG</b> -3 <i>i</i>			125S A6		150S A6		<b>220S</b> A7
● Generator											
Туре					Dual V	Voltage				Dual V (Manual	oltage parallel)
Frequency	Hz	50	60	50	60	50	60	50	60	50	60
Prime Output	kVA	50	60	80	100	100	125	125	150	200	220
Standby Output	kVA	55	66	88	110	110	137.5	137.5	165	220	242
Voltage	V	200/400	220/440	200/400	220/440	200/400	220/440	200/400	220/440	200/400	220/440
Power factor	%				3-phase	80 (lagging	) / Single-p	hase 100			
● Engine											
Make/Model		ISUZU B	B-4BG1T	ISUZU D	D-6BG1T	HINO J	08C-UP	HINO J	08C-UD	KOMATSU SA	AA6D125E-2-B
Туре			Direc		, Turbo-Cha cooled	rged,					
Rated output	kW(PS)	48.1(65.4)	57.4(78.1)	73.6(100.1)	91.2(124)	96.3(130.9)	112.5(153)	118(160)	140(190)	178(242)	204(277)
Rated speed	min-1	1500	1800	1500	1800	1500	1800	1500	1800	1500	1800
Fuel tank capacity	L	13	35	22	25		2:	50		39	90
Engine oil amount	L	1	4	1	8		24	1.5		4	-2
Battery × quantity		85D2	6R×1	95D3	1R×2		95D3	1R×2		170F	751×2
● Dimension & V	Veight										
Overall length	mm(inch)	2090	(82.3)	2600(	102.4)		2990(	117.7)		3700(	145.7)
Overall width	mm(inch)	8600	33.9)	10000	(39.4)		11800	(46.5)		1300	(51.2)
Overall Height	mm(inch)	1220	(48.0)	14000	(55.1)		1480	(58.3)		1750	(68.9)
Dry (Operating) weight	kg	11200	1260)	1640(	1870)	20500	(2300)	21800	2430)	32900	(3700)
• Other											
Sound power level in decibels	dB	9	0	9	1	9	2	9	4	9	5
Sound pressure level	dB(A)	59	63	61	64	63	65	63	66	64	65
Designated emissions i	regulation		·			JPN S	tage 2				
• For other voltages	except the	e above-ment	ioned ones, co	ontact us.	Sound pressu	re level is mea	asured at 7m i	n 4 directions	average.		

- Above figures are applied under operation in standard atmosphere conditions as per JIS D0006.
- •"Standby Output" rating is applied only under intermittent or emergency operation for approximately 1 hour.

# SDG300S









#### **■**SPECIFICATIONS

Model		~~~	300S A6	~~~	<b>400S</b> A6	SDG			<b>610S</b> ak6		<b>800S</b> A7
● Generator											
Туре						Dual V (Manual	oltage parallel)				
Frequency	Hz	50	60	50	60	50	60	50	60	50	60
Prime Output	kVA	270	300	350	400	450	500	555	610	700	800
Standby Output	kVA	297	330	385	440	472.5	525	610.5	671	770	880
Voltage	V	200/400	220/440	200/400	220/440	200/400	220/440	200/400	220/440	200/400	220/440
Power factor	%				3-phase	80 (lagging	) / Single-pl	hase 100			
● Engine											
Make/Model		KOMATSU SA	AA6D125E-2-B	KOMATSU S.	A6D140E-3-A	KOMATSU SA	AA6D140E-3-B	KOMATSU S	SA6D170-A-1	KOMATSU SA	AA12V140E-3
Туре					Direct-Inje	ection, Turbe	o-Charged,	Intercooled			
Rated output	kW(PS)	232(316)	257(350)	310(421)	357(485)	382(520)	427(580)	485(659)	561(763)	613(834)	752(1123)
Rated speed	min-1	1500	1800	1500	1800	1500	1800	1500	1800	1500	1800
Fuel tank capacity	L				49	90				73	30
Engine oil amount	L	6	52	7	9	91	.5	11	19	19	3.4
$\overline{\text{Battery} \times \text{quantity}}$		170F	51×2			225H	I52×2			245H	[52×4
● Dimension & V	Veight										
Overall length	mm(inch)	3900(	153.5)	4150(	163.4)	4550(	179.1)	4650(	183.1)	5350(210.6)	⟨5665(223)*⟩
Overall width	mm(inch)		14000	(55.1)			16000	(63.0)		1900	(74.8)
Overall Height	mm(inch)	1760	(69.3)	20400	(80.3)	20900	(82.3)	2350	(92.5)	2450	(96.5)
Dry (Operating) weight	kg	37900	(4290)	51200	5670)	6170(	6750)	73200	7960)	103700	(11310)
● Other											
Sound power level in decibels	dB	9	8		9	19			10	02	
Sound pressure level	dB(A)	66	69	67	70	67	70	69	72	69	74
Designated emissions	regulation			JPN S	tage 2				-	_	

- For other voltages except the above-mentioned ones, contact us. Sound pressure level is measured at 7m in 4 directions average.
- Above figures are applied under operation in standard atmosphere conditions as per JIS D0006.
- "Standby Output" rating is applied only under intermittent or emergency operation for approximately 1 hour.

# You are surely surprised at "the quietness" of this machine

ZL/AS series are suitable for using in the silent place like the hospital, the bank office, the office building, the theater, event site. And already equipped in that place.













#### **■**SPECIFICATIONS

Model			<b>25ZL</b> B1	~ ~ ~	<b>45ZL</b> B2		<b>60AS</b> A6		1 <b>00AS</b> A6		1 <b>50AS</b> A6
● Generator											
Туре						Dual V	/oltage				
Frequency	Hz	50	60	50	60	50	60	50	60	50	60
Prime Output	kVA	20	25	37	45	50	60	80	100	125	150
Standby Output	kVA	22	27.5	40.7	49.5	55	66	88	110	137.5	165
Voltage	V	200/400	220/440	200/400	220/440	200/400	220/440	200/400	220/440	200/400	220/440
Power factor	%				3-phase	80 (lagging	) / Single-pl	hase 100			
● Engine											
Make/Model		KUBOTA V	V2403-K3A	KUBOTA V	73600-T-K3A	ISUZU B	B-4BG1T	ISUZU D	D-6BG1T	HINO J	08C-UD
Туре		Swirl C	Chamber		Dire	ct-Injection	, Turbo-Cha	arged			njection, ed, Intercooled
Rated output	kW(PS)	19.1(26)	23.7(32.2)	35(47.6)	42.5(57.8)	48.1(65.4)	57.4(78.1)	73.6(100.1)	91.2(124)	118(160)	140(190)
Rated speed	min-1	1500	1800	1500	1800	1500	1800	1500	1800	1500	1800
Fuel tank capacity	L	8	30	10	65	1'	70	22	25	20	65
Engine oil amount	L	9	.5	13	3.2	1	4	1	8	24	1.5
$Battery \times quantity$				85D2	26R×1				95D3	31R×2	
● Dimension & W	eight										
Overall length	mm(inch)	1570	(61.8)	1920	(75.6)	2090	(82.3)	2700(	106.3)	3200(	126.0)
Overall width	mm(inch)	800(	31.5)	1080	(42.5)	950(	37.4)	11400	(44.9)	12000	(47.2)
Overall Height	mm(inch)	1260	(49.6)	1490	(58.7)	1300	(51.2)	15000	(59.1)	16300	(64.2)
Dry (Operating) weight	kg	8000	(880)	12100	(1380)	12800	1440)	18700	(2100)	2590(	(2850)
• Other											
Sound power level in decibels	dB	7	'9	8	31	8	3	8	34	8	38
Sound pressure level	dB(A)	49	51	50	53	55	56	54	57	55	58
Designated emissions r	egulation		JPN S	tage 3				JPN S	tage 2		
• For other voltages	veant the	a above ment	ioned ones co	ontact us •	Sound process	ra laval is ma	surad at 7m i	n A directions	average		

- For other voltages except the above-mentioned ones, contact us. Sound pressure level is measured at 7m in 4 directions average.
- Above figures are applied under operation in standard atmosphere conditions as per JIS D0006.
- •"Standby Output" rating is applied only under intermittent or emergency operation for approximately 1 hour.

7

\* Dimensions with visor

## Further environmental friendly

Oil fence tank is adopted "the double shell" for avoiding the oil leakage.







#### **■**SPECIFICATIONS

Model		-7.	60AS A6 & Oil Fence Type	SDG -7A Oil Fend	16
● Generator					
Туре			Dual V	Voltage	
Frequency	Hz	50	60	50	60
Prime Output	kVA	50	60	50	60
Standby Output	kVA	55	66	55	66
Voltage	V	200/400	220/440	200/400	220/440
Power factor	%		3-phase 80 (lagging)	) / Single-phase 100	
● Engine					
Make/Model			ISUZU B	B-4BG1T	
Туре			Direct-Injection,	, Turbo-Charged	
Rated output	kW(PS)	48.1(65.4)	57.4(78)	48.1(65.4)	57.4(78)
Rated speed	min <sup>-1</sup>	1500	1800	1500	1800
Fuel tank capacity	L		40	00	
Engine oil amount	L		1-	4	
Battery × quantity			85D2	6R×1	
● Dimension & Weight					
Overall length	mm(inch)	2080	(81.9)	2050(	80.7)
Overall width	mm(inch)	1000	(39.4)	860(3	33.9)
Overall Height	mm(inch)	1640	(64.6)	1630(	64.2)
Dry (Operating) weight	kg	13700	(1725)	1290(1	1650)
● Other					
Sound power level in decibels	dB	8	33	89	)
Sound pressure level	dB(A)	54	56	59	61
Volume allowance	L	1:	50	16	0
Oil level at alarm lamp	L	6	55	60	)
Designated emissions regulation			JPN S	Stage 2	

- For other voltages except the above-mentioned ones, contact us. Sound pressure level is measured at 7m in 4 directions average.
- Above figures are applied under operation in standard atmosphere conditions as per JIS D0006.
- "Standby Output" rating is applied only under intermittent or emergency operation for approximately 1 hour.

Leak guard type

SDG- L series

⟨20**~**400 kVA⟩

Leak guard type

3/Single Phase capable multi output

SDG- LA series ⟨20~100 kVA⟩

Leak guard type Large fuel tank mounted

SDG- LX series (10.5~150 kVA)

Leak guard type

3/Single Phase capable multi output Large fuel tank mounted

SDG- LAX series ⟨10.5~100 kVA⟩



Standard type

**SDG-** 3B1 series ⟨10.5~150 kVA⟩

Ultra Super Silent type Leak guard

SDG- ZL series ⟨20~45 kVA⟩

Ultra Super Silent type Leak guard 3/Single Phase capable multi output

SDG-ZLA series

⟨20**~**45 kVA⟩

Ultra Super Silent type

SDG- AS series ⟨20∼60 kVA⟩

Ultra Super Silent type Leak guard Large fuel tank mounted

SDG- ZLX series ⟨20~45 kVA⟩

Ultra Super Silent type Leak guard 3/Single Phase capable multi output Large fuel tank mounted

SDG- ZLAX series (20~45 kVA)





Built-in Inverter type Large fuel tank mounted Leak guard

V-Pump series ⟨20∼60 kVA⟩







Line-up models	Prime Output $\langle kVA \rangle$	50Hz	10.5	20	37	50	80	100	125	200	270	350
Line-up models		60Hz	13	25	45	60	100	125	150	220	300	400
Leak guard	5	SDG-L										
Leak guard + Large tank leak guard	SI	G-LX										
Leak guard + 3/Single Phase capable multi output	SI	G-LA										
Leak guard + 3/Single Phase capable multi output + Large tank leak guard	SDG	G-LAX			 		 					
Standard	SD	G-3B1			I I I		1 1 1	 				
Ultra Super Silent	SDG-AS-31	B1/7B1			1 1 1			  -  -				
Ultra Super Silent + Leak guard	SI	G-ZL			1		1					
Ultra Super Silent + Leak guard + Large tank leak guard	SDC	G-ZLX			 		1	1				
Ultra Super Silent + Leak guard + 3/Single Phase capable multi output	SDC	G-ZLA			1		1					
Ultra Super Silent + Leak guard + 3/Single Phase capable multi output + Larg	ge tank leak guard SDG-	ZLAX										
Built-in Inverter	V	-Pump										

#### ■ List of Optional Equipment

List of Optional	Equipii	ICIIt							: Standard e	equipment	0:0	ption upon	manufacture
Model / Item	SDG13	SDG25	SDG45	SDG60	SDG100	SDG125	SDG150	SDG220	SDG300	SDG400	SDG500	SDG610	SDG800
Automatic Starting System	0*	0*	0	0	0	0	0	0	0	0	0	0	0
With built-in battery charger	0*	0*	0	0	0	0	0	0	0	0	0	0	0
Manual Operated Parallel Operation System	_	_	_	_	_	•	•	•	•	•	•	•	•
Auto-Parallel Operation System	_	_	_	_	_	_	_	_	_	0	0	0	0
Fuel Auto-feed System	0	0	0	0	0	0	0	0	0	0	0	0	0
Three way valve Fuel Feed from outside tank	•	•	•	•	•	•	•	•	•	•	•	•	•
Engine Oil Auto-Feed System	_	S:O AS:-	0	0	0	0	0	0	0	0	0	0	0
Flange at outlet of muffler	0	0	0	0	0	0	0	0	0	0	0	0	0
Protection against salt damage	0	0	0	0	0	0	0	0	0	0	0	0	0
Anti-theft cover	0	0	0	0	0	0	0	_	_	_	_	_	_

 $<sup>\</sup>bigcirc$ \* Automatic starting system and battery charger cannot be built into at the same time

## General purpose Emergency backup Generator for failure of utility source SDG-E series

When an electric utility outage takes place, the set is automatically switched from the utility source to the backup generator, and when the utility power is restored, it is automatically switched back to the utility power source.

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#### **Automatic Driving**

Engine Oil Pressure Meter

When a power outage is detected in the commercial power supply, the preheated generator will start up. Once the voltage of the generator is established, the load power source will be switched from the commercial power supply to the generator power supply. When the commercial power supply is restored, the load power source will be switched back to the commercial power supply from the generator power supply after 30 seconds. Subsequently, the generator will undergo cooling operation for 60 seconds and then stop.

#### **7** Repeated Start-up

To ensure a successful start-up, if the engine fails to start even after cranking for 10 seconds, it will automatically crank again. If the engine fails to start after three attempts, the abnormal indicator light will illuminate indicating a start-up blockage.

#### **7** Test Operation Function

The test operation function is equipped as standard for maintenance and inspection purposes. You can manually operate the generator using the operation switch. Additionally, you can select whether to switch the load power source from the commercial power supply to the generator power supply using the test operation power switch.

#### **Automatic Maintenance Operation Function**

In addition to manual maintenance (testing) operation, the automatic maintenance operation function, which automatically performs scheduled maintenance (testing) operation according to a schedule, is also equipped as standard.

#### • Specifications of ATS panel

	For SDG13/25	For SDG45/60	For SDG100/125/150	For SDG220/300	For SDG400/500/610/800
Type	Wall mou	inted type		Floor standing typ	e
Rated voltage (V)			AC 200/220		
Control voltage (V)	DC	12		DC 24	
L×W×H (mm)	850×550×300	1,000×600×300	1,600×650×300	1,700×800×500	1,700×750×600
Mass (kg)	57	75	125	260/280	300



(upon customer' request before production process this is available.)

## **Features and benefits**

- 1. Simplified construction incorporating all required functions
- 2. Light-weight and compact
- 3. Easy connection between ATS panel and generator

#### **Examples of Backup Power Supply**

- Poultry facilities and Swinery
- Gas-station
- Housing, Villa residence, Office and Factory
- Communication station, Broadcasting station, Lighting facilities and Traffic signal station
- On-line system of bank, Credit union, Agricultural cooperative association
- Battery for portable telephones base
- · Facilities for draining water for underground engineering construction

## **Selection of Optimum Generators**

#### Example of AC arc welder

• AC arc welder is in general single phase load. So when a three phase generator is used for single phase load, it shall be equally connected to three phase.

■ Three times more generating power is required for single load welding.

#### Generators are capable of operating following numbers of arc welders.

Model	SDO	G25	SDO	<b>G45</b>	SDO	G60	SDG	100	SDC	7125	SDG	150	SDG	£220	SDG	300	SDC	<del>3</del> 400	SDG	3500	SDC	<b>3610</b>	SDG	3800
Frequency (Hz)	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60	50	60
180A	1	1	3	3	3	5	7	8	10	12	13	14	18	20										
200A		1	2	2	3	4	6	6	8	9	10	11	15	16										
250A			2	2	3	3	5	6	7	8	9	10	14	15										
300A				1	2	2	3	3	5	6	6	7	10	11	14	17	19	21	24	27	30	33	35	39
400A						1	2	3	3	3	5	5	6	7	9	12	13	14	16	19	21	24	25	27
500A								2	3	3	3	3	5	6	7	10	11	12	13	15	17	18	20	23

Note: Numbers of welders in the above table are for such ones without condensers equipped for reference purpose only. When using generators for extremely low efficientwelders, reduce the numbers of welders. When using generators for AC arc welders equipped with condenser, it is necessary to be very careful for self-exciting phenomena (Output voltage of generator extremely increases in case of no load or light load).

The above table shows the numbers of welders when operating 40%. In case of more Percentage than 40%, reduce the numbers of welders. When using generators for more welders than 2 units, connect evenly it to each welder, not concentrating one unit only.

#### **Example of electric motors**

(three-phase squirrel-cage motor)

Engine generators are used for large and small various type electric motors.

In general capacity of electric motor is specified in kW or PS.

This shows motor output capacity, not motor input capacity or not required to operate motor (machine). The relation between motor output and input is shown in the following formula.

#### 1 PS = 0.7355 kW

Efficiency = 90% (three phase induction motor) Power factor = 0.8 (three phase induction motor)

$$\frac{\text{Output (kW)}}{\text{Efficiency}} = \frac{0.7355 \times \text{Output (PS)}}{\text{Efficiency}} = \text{Input (kW)}$$

= Input (kVA) Power factor

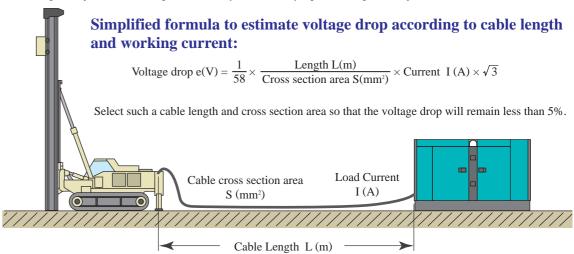
#### **Motor starting capacity**

Mo	odel	SDO	G13	SDO	<b>G25</b>	SD	G45	SDO	<b>G60</b>	SDG	100	SDG	125	SDG	150
Fre	equency (Hz)	50	60	50	60	50	60	50	60	50	60	50	60	50	60
Ge	nerator (kVA)	10.5	13	20	25	37	45	50	60	80	100	100	125	125	150
Mo	Simultaneously (kW)	3.4	3.9	5.6	6.5	10.3	12.0	14.6	16.3	22.4	27.5	30.1	37.0	37.0	43.9
tor c	By turns (kW)	6.5	7.7	13.0	16.2	24.0	29.2	32.4	39.0	51.9	64.9	64.9	81.2	81.2	97.2
capacity	λ-Δ start (open)(kW)	5.2	5.8	8.4	9.7	15.5	18.1	19.4	24.5	33.5	41.3	45.2	55.5	55.5	65.8
city	λ-Δ start (closed)(kW)	6.5	7.7	13.0	16.2	24.0	30.1	32.4	39.0	51.9	64.9	64.9	81.1	81.1	97.2

Model	SDC	<del>3</del> 220	SDC	300	SDC	<del>5</del> 400	SDC	<del>3</del> 500	SDC	G610	SDG	<del>3</del> 800
Frequency (Hz)	50	60	50	60	50	60	50	60	50	60	50	60
Generator (kVA)	200	220	270	300	350	400	450	500	555	610	700	800
Simultaneously (kW)  Simultaneously (kW)	58	65	78	88	112	125	138	156	155	163	219	250
	126	143	162	194	228	260	292	324	357	390	454	518
λ-Δ start (open)(kW)	88	98	118	132	168	187	206	234	232	245	326	372
	126	143	162	194	227	260	292	324	357	390	454	518

- \* The motor capacities in the above table are only for reference purpose. The generator capacities vary upon instantaneous voltage drop, motor start class, efficiency, old and new type machine.
- The instantaneous voltage drop when motor starts shall be within 30% of no load voltage.
- Motor starting kVA shall be 7 kVA per one (1) kW.

- Motor efficiency shall be 85% and load 90%.
- When operating many motor loads (starting by turns one by one) and total capacity of the loads within the values in the above table, it can operate as many loads as expected. But the total capacity of the motors which are operated first shall be within the capacity at direct start instantaneous start.
- The engine load of the engine complete with turbo-charger sometimes may be influenced by engine net average efficient pressure.



#### List of current values at a glance

				0									_	
Mode	l	SDG13	SDG25	SDG45	SDG60	SDG100	SDG125	SDG150	SDG220	SDG300	SDG400	SDG500	SDG610	SDG800
50Hz	200V	30.3	57.7	107	144	231	289	361	577	779	1,010	1,299	1,602	2,021
	380V	16.0	30.4	56.2	76.0	122	152	190	296	410	532	684	843	1,063
	400V	15.2	28.9	53.4	72.2	115	144	180	289	390	505	650	801	1,010
60Hz	220V	34.1	65.6	118	157	262	328	394	577	787	1,050	1,312	1,600	2,100
	440V	17.1	32.8	59.0	78.7	131	164	197	289	394	525	656	800	1,050

#### List of Neutral Point (N(O) terminal) Allowable Power

Model	SDG13		SDG25		SDG45		SDG60		SDG100		SDG125		SDG150	
Frequency (Hz)	50	60	50	60	50	60	50	60	50	60	50	60	50	60
● 200/220V														
Voltage (V)	115	127	115	127	115	127	115	127	115	127	115	127	115	127
Allowable ampere *1 3 phase average (A)	24.2	27.3	46.2	52.5	85.6	94.4	115	126	185	210	231	262	289	315
Output ratio	80*4													
Allowable ampere Single phase (A)	30.3	34.1	57.7	65.6	107	118	144	157	231	262	289	328	361	394
Output ratio	100 *2													
● 400(380)/440V														
Voltage (V)	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254
Allowable ampere *1 3 phase average (A)	12.2 (12.8)	13.7	23.1 (24.3)	26.2	42.7 (45.0)	47.2	57.8 (60.8)	63.0	92.0 (96.8)	105	115 (122)	131	144 (151)	158
Output ratio	80*4													
Allowable ampere Single phase (A)	15.2 (16.0)	17.1	28.9 (30.4)	32.8	53.4 (56.2)	59.0	72.2 (76.0)	78.7	115 (121)	131	144 (152)	164	180 (189)	197
Output ratio	100 *2													

Model	SDG220		SDG300		SDG400		SDG500		SDG610		SDG800		
Frequency (Hz)	50	60	50	60	50	60	50	60	50	60	50	60	
● 200/220V													
Voltage (V)	115	127	115	127	115	127	115	127	115	127	115	127	
Allowable ampere *1 3 phase average (A)	462	462	390	394	505	525	650	656	801	800	1,010	1,050	
Output ratio	tput ratio 80*4		50 *3										
Allowable ampere Single phase (A)	577	577	390	394	505	525	650	656	801	800	1,010	1,050	
Output ratio	10	00 *2	50 *³										
● 400(380)/440V													
Voltage (V)	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254	231 (219)	254	
Allowable ampere *1 3 phase average (A)	231 (243)	231	312 (328)	315	404 (426)	420	520 (547)	525	641 (674)	640	808 (851)	840	
Output ratio	80*4												
Allowable ampere Single phase (A)	289 (304)	289	390 (410)	394	505 (532)	525	650 (684)	656	801 (843)	800	1,010 (1,064)	1,050	
Output ratio						10	00 *2						

<sup>\*1</sup> When you use single phase with N(O) terminal at the same time for each phase from Model SDG13S/25S/AS to SDG150S/AS, the unbalance of current value for each phase should be kept within 50%. When the current values exceed the limit, please note that the output voltages for each phase may be unbalanced.

#### **Leakage Protection Device and Grounding Method**

#### **Leakage Protection Device**

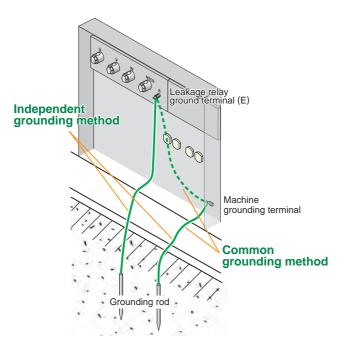
This machine is equipped with a leakage relay which detects leakage caused by a defective insulation of working load to prevent an accident such as an electric shock by shutting down the circuit. However, for additional safety, install ground fault circuit interrupter (GFCI) for each load equipment close to the load equipment. The sensitivity current of the leakage relay is 30mA.

#### **Grounding Method**

<Procedure>

Connect a lead wire fitted with a ground rod to the leakage relay grounding terminal (E) of the three-phase output terminal board.

- 1. Connect the generator machine ground terminal of the package to ground.
- 2.Be sure to ground the package of the load equipment as well.
- 3. These grounding must be carried out in accordance with local regulations.



Memo

13

<sup>\*2</sup> Output ratio shows an allowable output figure of the rated current. (Rated output 100% = it is allowable to use the rated current value until 100%.)

<sup>\*3</sup> Output ratio shows an allowable output figure of the rated current. (Rated output 50% = it is allowable to use the rated current value until 50%.)

<sup>\*4</sup> Output ratio shows an allowable output figure of the rated current. (Rated output 80% = it is allowable to use the rated current value until 80%.)